



## Material - ISO GX2CrNiMoN26-7-4

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - ISO GX2CrNiMoN26-7-4 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.000 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	25.000 - 27.000		
Molybdenum	Mo %	3.000 - 5.000		
Nickel	Ni %	6.000 - 8.000		-
Copper	Cu %	1.300 max.	Mechanical Properties	
Nitrogen	N %	0.120 - 0.220	Tensile Strength in Mpa	650 - 850
Iron	Fe %	Balance	Yield Strength in Mpa	480 min.
-	-	-	Elongation in %	22 min.
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	50 J @ RT

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
GX2CrNiMoN26-7-4	BS	British	Plate, Tubes and Forging		
1.4469	ISO	International	Casting		
GX2CrNiMoN26-7-4	NBN	Belgium	Casting		
1.4469	NBN	Belgium	Casting		
GX2CrNiMoN26-7-4	EN	European Union	Casting		
1.4469	EN	European Union	Casting		
1.4469	SFS	Finland	Casting		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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